

APEX INSTRUMENTS, INC

XC6000 Firmware Upgrade Procedure

Upgrading Firmware

From time to time, Apex Instruments may release updated device firmware for the XC6000EPC console. These firmware upgrades may add additional functionality or capabilities to the console, and may be required in order to use the latest version of the monitor / control client software. If the XC6000 software displays a message regarding your firmware revision number, please contact Apex Instruments to get more information.

The XC6000EPC firmware may be programmed using a PC and the Apex Firmware Programming Cable. PLEASE NOTE: The drivers for the programming cable and the version of the XC6000 firmware most current at the time of shipment are installed along with the Apex software. Please install the Apex XC6000EPC software before attempting to upgrade the firmware.

The Apex Firmware Programming Cable uses a USB Serial Converter similar to the one in the main console. When connecting the Firmware Programming Cable to the PC for the first time, the Found New Hardware Wizard may appear.

Early revision program cables have a 6-pin Molex connector on one end, and a 9-pin D-sub connector on the other. These cables are supplied with a USB serial adaptor (usually made by Belkin.) Please follow the same directions as detailed above in Software Installation, directing the wizard to the “C: \Apex\F5U109 USB Serial Port Driver” folder. Once the drivers are installed, please re-open the Device Manager and note the COM number of the new serial port installed by the Apex Firmware Programming Cable.



DB-9 Serial Plug



USB-A Plug

For later revision programming cables with the 6-pin Molex connector and a 4-pin USB A connector on the other, please use the same steps as for connecting the XC6000 to the PC via USB. The later programming cables use the same USB converter as the XC6000 so no additional drivers are necessary. The COM port installed may not be the same as the XC6000 virtual COM port, so please re-open the Device Manager and note the COM number of the new serial port installed by the Apex Firmware Programming Cable.

Important Notes About Upgrading Firmware:

The older versions of the XC6000 firmware lack several important new features of the current consoles. These include the ability to set alarms based on test conditions, the optional ability to sample at flow rates above 1 Lpm, and the provision for communication with the optional ModBus module. In addition, the calibration tables for the older versions are not immediately compatible with the newer versions, and some conversion must be performed. In addition, the XC6000 Modbus module may be upgraded to communicate over either ASCII or RTU protocols.

To upgrade the XC6000 Modbus module only, please skip to the PROGRAMMING THE MODBUS MODULE section.

Before upgrading your XC6000 firmware, please connect the console to your current software and make a note of the application and firmware version.



The application version is visible before the console is connected. Once the console makes connection, the firmware revision is displayed to the right of the application version number, separated by a dash: “80530-94.” Make a note of these version numbers. Also go to the config/utills screen and make a note of the DSP and Modbus versions.

Once connected, enter the Config / Utilities screen and then the Calibration screen.

XC6000 Firmware Upgrade Procedure Cont.

Enter the word “enable” (no quotes) into the protected password space on the Calibration screen. Press the “Save to File” button. Choose a location for your saved table, and give it a unique name.

Calibration: Electric Energy - 049

Thermocouples

Current Value >	Stack	Probe	Chiller	Aux	DGM A	DGM B	Trap	Console
0°F	42	45	39	35	26	34	42	47
100°F	227	231	226	224	213	221	229	234
200°F	423	427	423	423	409	420	422	432
300°F	612	616	612	614	597	610	609	622
400°F	796	802	797	802	782	798	792	808
500°F	986	992	989	997	973	991	981	1000
700°F	1376	1381	1378	1392	1360	1384	1366	1391
1000°F	1972	1978	1976	1997	1958	1986	1955	1991
1300°F	2566	2570	2568	2598	2549	2585	2543	2567
1600°F	3143	3147	3147	3183	3125	3166	3112	3166
2000°F	3874	3878	3880	3926	3855	3906	3836	3901

Click on button to set Value to the current reading for that

Vacuum

Current Value	CH A	CH B
>	1474	1541 (xxx.xxx)
Lo >	1534 0	> 1505 0 inHg
Hi >	4801 14.2	> 4827 15.2 inHg

Mass Flow

Current Value >	CH A	CH B
0 >	1716 0	> 1684 0 sccm
200 >	2971 275	> 2971 275
400 >	3530 452	> 3530 452
600 >	4059 661	> 5207 601
800 >	4364 808	> 5751 801
1000 >	4673 945	> 6375 990
1100 >	5039 1140	> 6500 1101
1300 >	5400 1335	> 6750 1301
1500 >	5638 1518	> 7000 1501
1700 >	5902 1721	> 7250 1701
1900 >	6142 1921	> 7500 1901

DAC Board ID: 456c-6563-7472-6963

Serial Numbers

Console	DGM-A	DGM-B
XC6KEPC-049	8003162	8003067

Pumps

CH A	CH B
+	+

Propor. Vals.

CH A	CH B
+	+

Propor. Vals. Adj. -> Coarse Fine

DGM Gamma

DGM-A	DGM-B
1	1

Protected Password:

Calibration Screen 2

WARNING: Do not click on any button that you're not sure. Saving the wrong calibration value will directly affect the accuracy of the XC6000.

Save To File

Restore From

Save

Exit / RESET

User Assigned Console Name: Reset Console on Exit

Electric Energy - 049

DGM Gamma

Calibration Screen

Programming the XC6000 Firmware

1. Ensure XC6000EPC console is powered off. Disconnect any connecting cables from the console, and remove the console from its rack enclosure. Remove the nine (9) screws from the top of the unit and the six (6) screws from the outside left and right edges of the rear panel, and open the lid of the console by lifting it up from the front. Please note: portable case units must unlatch the front panel retaining screws and fold down the front panel to access the DAC board.
2. Units installed in an environmental enclosure may have a separate firmware programming connector located on the front panel of the unit. For units in an environmental enclosure, please connect the programming cable to the front-panel connector, and proceed to Step 4.
3. Upgrading the XC6000EPC console from version 070904x-46 or similar to a higher firmware revision (above 46) will require the DSP processor to be programmed as well as the Main processor. If your console does not require a DSP firmware upgrade, please skip to step 15.

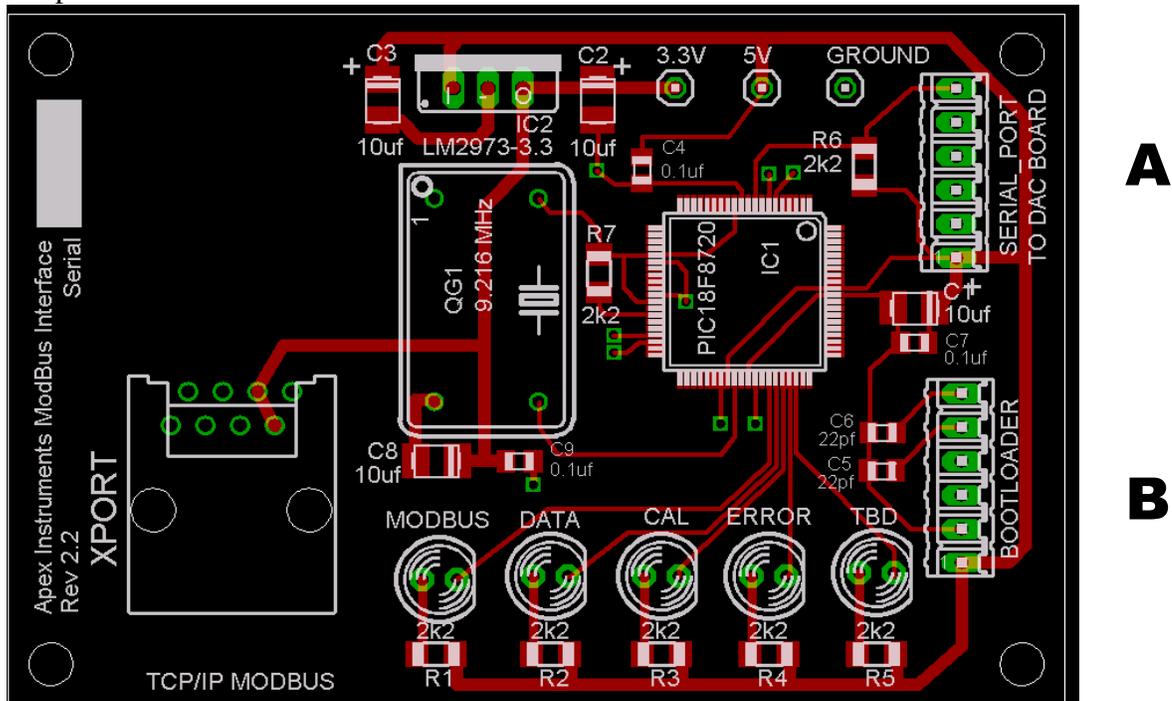
- When update is complete, Log window will read **Write OK**. The writing process should take between 18 and 25 seconds.

XC6000 Firmware Upgrade Procedure Cont.

- Power off XC6000EPC console and remove 6-pin Molex connector on the end of the programming cable from the DAC board.
- Replace the 20-pin ribbon cable from the TC/MUX board (item A above)
- Power on the XC6000EPC console and connect using the XC6000EPC MercSampler application. The version number of the console should appear in the upper right of the application window once connected. Ensure that the version number that the console reports matches the version number of the supplied firmware update.

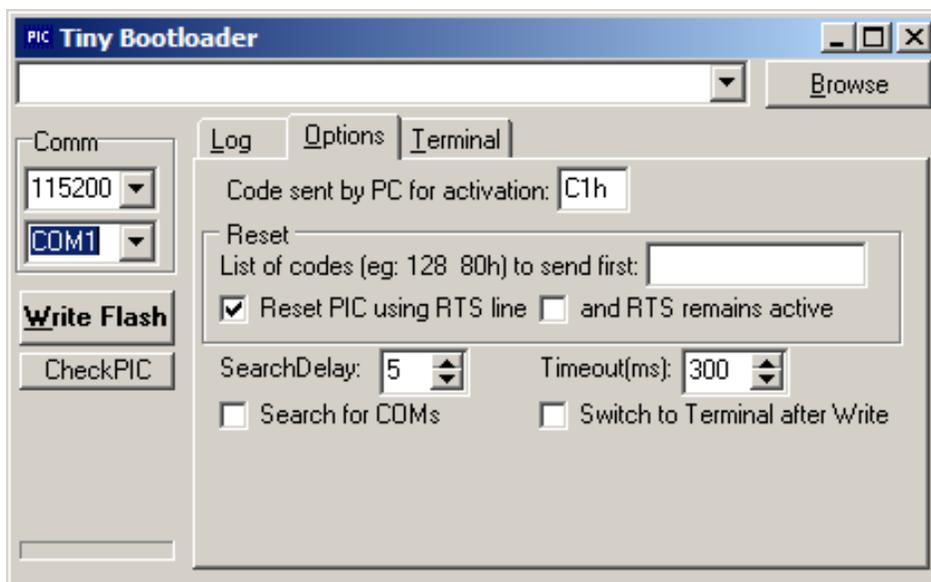
Programming the XC6000 Modbus Module Firmware

- Power off the XC6000 console
- Remove the 6-pin Molex connector from the Modbus SERIAL_PORT (A) and place it on the BOOTLOADER (B) connector. This supplies power to the Modbus module during programming.
- Place the XC6000 Firmware upgrade cable on the Modbus SERIAL_PORT (A) and power on the console



XC6000 Firmware Upgrade Procedure Cont.

- Navigate to the install location
default: C:\Apex\Firmware
- Execute **dl.exe**
- The Tiny Bootloader window will launch



DL.EXE - Tiny Bootloader

7. Click Browse and select ApexModbus.hex from the current directory
8. Select the following options:
 - Comm: 115200
 - Comm (use the COM number noted earlier)
 - Enable Options -> Reset PIC using RTS line
9. Click Write Flash
10. When update is complete, Log window will read **Write OK**. The writing process should take several seconds.
11. Power off XC6000EPC console and remove 6-pin Molex connector on the end of the programming cable from the Modbus board.
12. Replace the Modbus serial cable on the SERIAL_PORT and power on the console. After the initial console warm-up (front panel lights stop blinking,) the blue DATA light should flash, and the yellow CAL light should be illuminated.

Note: If you encounter any problems with this procedure please contact Apex Instruments at 919-557-7300 and ask for technical support on your XC6000 mercury sampler.

Apex Instruments
204 Technology Park Lane
Fuquay-Varina, NC 27526
919-557-7300
www.apexinst.com